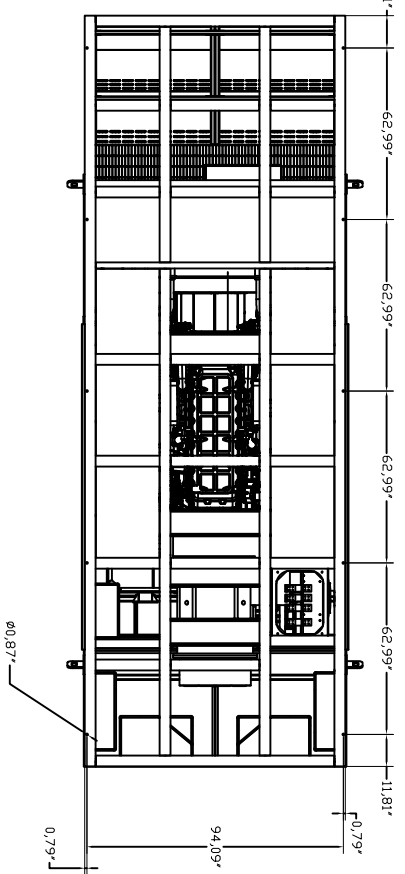
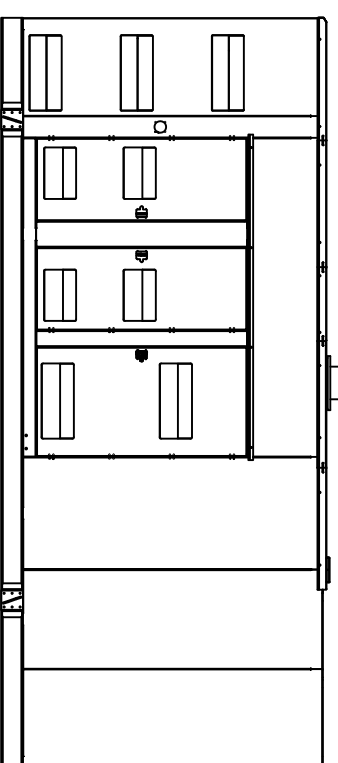
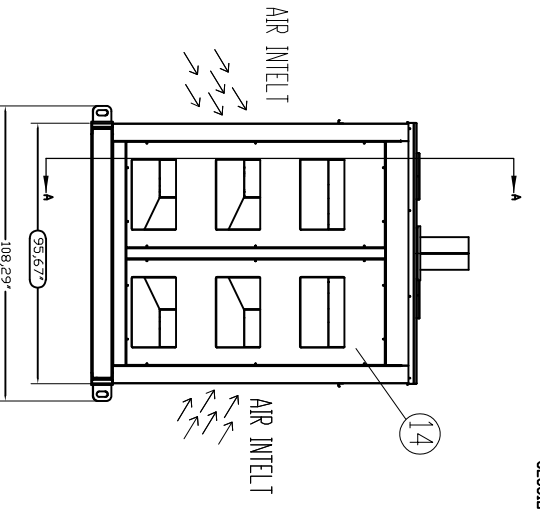
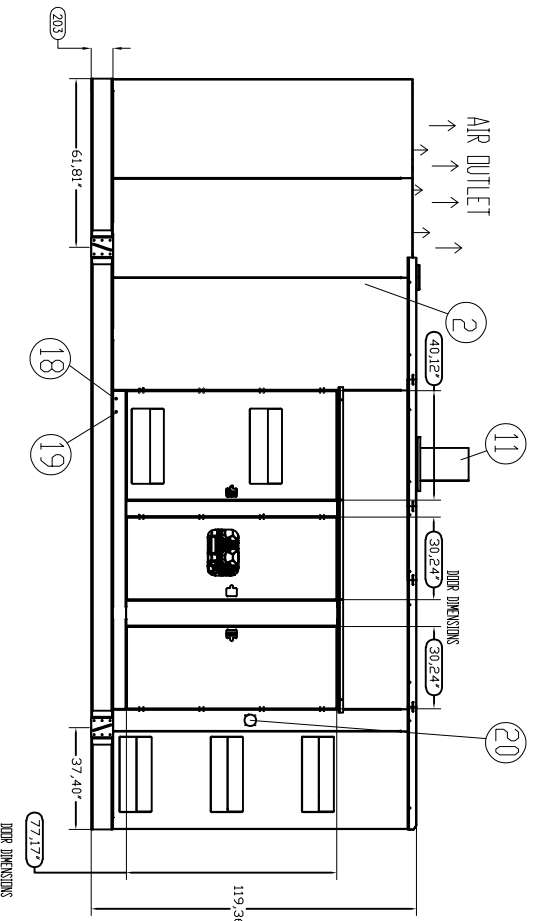
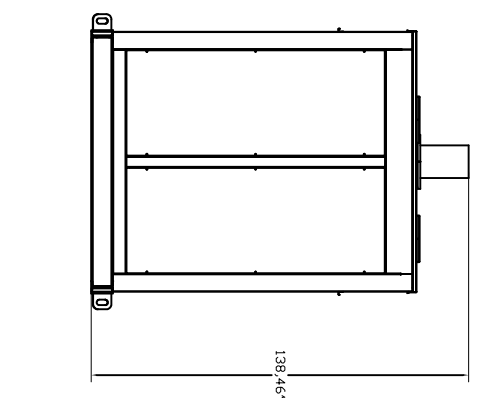
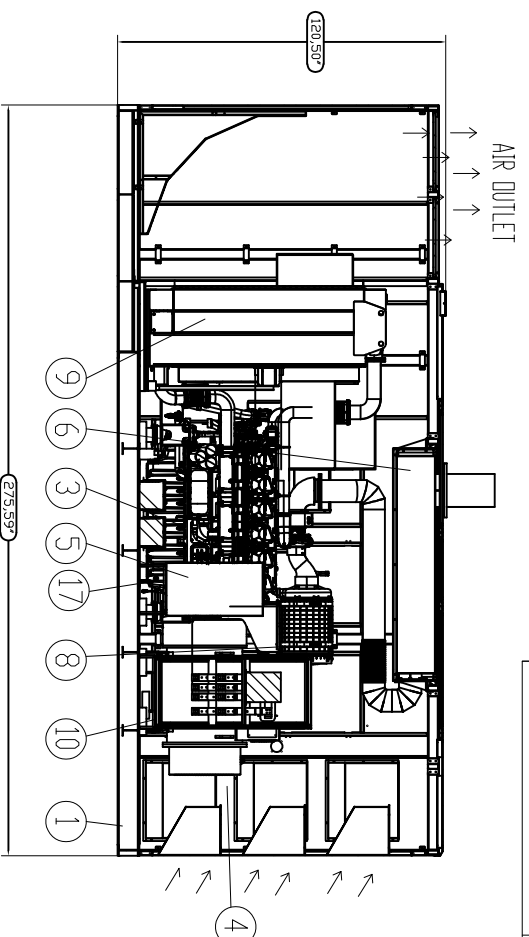
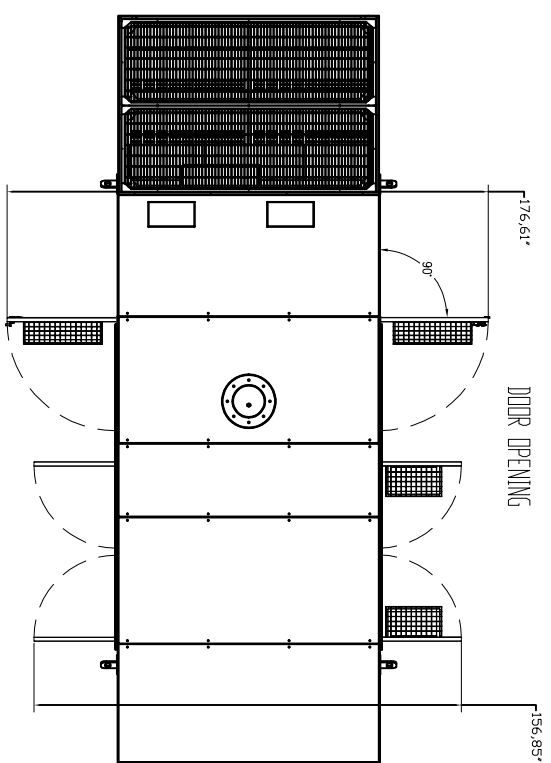


SIMBOLGY CONTROL
INSPECTION DIMENSION
DRAWING REVISION



PART TOLERANCES TABLE				NON SPECIFIED TOLERANCES	
INTERVAL	TOLERANCE	DIMENSIONS	ANGLES	WEIGHT (kg)	FINISH
0' - 40'	± 0.04"	± 0.03"	± 2°	NA	CLEAN SURFACES FREE OF BURRS
40' - 125'	± 0.08"	± 0.06"			
125' - 250'	± 0.12"	± 0.09"			
250' - 500'	± 0.16"	± 0.12"			
500' - 1000'	± 0.20"	± 0.15"			
1000' - 2000'	± 0.25"	± 0.18"			
2000' - 5000'	± 0.31"	± 0.22"			
5000' - 10000'	± 0.39"	± 0.28"			
10000' - 20000'	± 0.50"	± 0.36"			
20000' - 50000'	± 0.63"	± 0.45"			
50000' - 100000'	± 0.80"	± 0.58"			
100000' - 200000'	± 1.00"	± 0.73"			
200000' - 500000'	± 1.25"	± 0.91"			
500000' - 1000000'	± 1.60"	± 1.18"			
1000000' - 2000000'	± 2.00"	± 1.46"			
2000000' - 5000000'	± 2.50"	± 1.83"			
5000000' - 10000000'	± 3.15"	± 2.29"			
10000000' - 20000000'	± 4.00"	± 2.91"			
20000000' - 50000000'	± 5.00"	± 3.64"			
50000000' - 100000000'	± 6.30"	± 4.59"			
100000000' - 200000000'	± 8.00"	± 5.91"			
200000000' - 500000000'	± 10.00"	± 7.45"			
500000000' - 1000000000'	± 12.50"	± 9.38"			
1000000000' - 2000000000'	± 16.00"	± 11.83"			
2000000000' - 5000000000'	± 20.00"	± 14.72"			
5000000000' - 10000000000'	± 25.00"	± 18.44"			
10000000000' - 20000000000'	± 31.50"	± 23.24"			
20000000000' - 50000000000'	± 40.00"	± 29.53"			
50000000000' - 100000000000'	± 50.00"	± 37.45"			
100000000000' - 200000000000'	± 63.00"	± 47.24"			
200000000000' - 500000000000'	± 80.00"	± 59.66"			
500000000000' - 1000000000000'	± 100.00"	± 75.80"			
1000000000000' - 2000000000000'	± 125.00"	± 94.75"			
2000000000000' - 5000000000000'	± 160.00"	± 118.72"			
5000000000000' - 10000000000000'	± 200.00"	± 147.24"			
10000000000000' - 20000000000000'	± 250.00"	± 184.44"			
20000000000000' - 50000000000000'	± 315.00"	± 232.44"			
50000000000000' - 100000000000000'	± 400.00"	± 291.24"			
100000000000000' - 200000000000000'	± 500.00"	± 364.44"			
200000000000000' - 500000000000000'	± 630.00"	± 459.24"			
500000000000000' - 1000000000000000'	± 800.00"	± 591.24"			
1000000000000000' - 2000000000000000'	± 1000.00"	± 745.24"			
2000000000000000' - 5000000000000000'	± 1250.00"	± 938.24"			
5000000000000000' - 10000000000000000'	± 1600.00"	± 1183.24"			
10000000000000000' - 20000000000000000'	± 2000.00"	± 1472.24"			
20000000000000000' - 50000000000000000'	± 2500.00"	± 1844.24"			
50000000000000000' - 100000000000000000'	± 3150.00"	± 2324.24"			
100000000000000000' - 200000000000000000'	± 4000.00"	± 2912.24"			
200000000000000000' - 500000000000000000'	± 5000.00"	± 3644.24"			
500000000000000000' - 1000000000000000000'	± 6300.00"	± 4592.24"			
1000000000000000000' - 2000000000000000000'	± 8000.00"	± 5912.24"			
2000000000000000000' - 5000000000000000000'	± 10000.00"	± 7452.24"			
5000000000000000000' - 10000000000000000000'	± 12500.00"	± 9382.24"			
10000000000000000000' - 20000000000000000000'	± 16000.00"	± 11832.24"			
20000000000000000000' - 50000000000000000000'	± 20000.00"	± 14722.24"			
50000000000000000000' - 100000000000000000000'	± 25000.00"	± 18442.24"			
100000000000000000000' - 200000000000000000000'	± 31500.00"	± 23242.24"			
200000000000000000000' - 500000000000000000000'	± 40000.00"	± 29122.24"			
500000000000000000000' - 1000000000000000000000'	± 50000.00"	± 36442.24"			
1000000000000000000000' - 2000000000000000000000'	± 63000.00"	± 45922.24"			
2000000000000000000000' - 5000000000000000000000'	± 80000.00"	± 59122.24"			
5000000000000000000000' - 10000000000000000000000'	± 100000.00"	± 74522.24"			
10000000000000000000000' - 20000000000000000000000'	± 125000.00"	± 93822.24"			
20000000000000000000000' - 50000000000000000000000'	± 160000.00"	± 118322.24"			
50000000000000000000000' - 100000000000000000000000'	± 200000.00"	± 147222.24"			
100000000000000000000000' - 200000000000000000000000'	± 250000.00"	± 184422.24"			
200000000000000000000000' - 500000000000000000000000'	± 315000.00"	± 232422.24"			
500000000000000000000000' - 1000000000000000000000000'	± 400000.00"	± 291222.24"			
1000000000000000000000000' - 2000000000000000000000000'	± 500000.00"	± 364422.24"			
2000000000000000000000000' - 5000000000000000000000000'	± 630000.00"	± 459222.24"			
5000000000000000000000000' - 10000000000000000000000000'	± 800000.00"	± 591222.24"			
10000000000000000000000000' - 20000000000000000000000000'	± 1000000.00"	± 745222.24"			
20000000000000000000000000' - 50000000000000000000000000'	± 1250000.00"	± 938222.24"			
50000000000000000000000000' - 100000000000000000000000000'	± 1600000.00"	± 1183222.24"			
100000000000000000000000000' - 200000000000000000000000000'	± 2000000.00"	± 1472222.24"			
200000000000000000000000000' - 500000000000000000000000000'	± 2500000.00"	± 1844222.24"			
500000000000000000000000000' - 1000000000000000000000000000'	± 3150000.00"	± 2324222.24"			
1000000000000000000000000000' - 2000000000000000000000000000'	± 4000000.00"	± 2912222.24"			
2000000000000000000000000000' - 5000000000000000000000000000'	± 5000000.00"	± 3644222.24"			
5000000000000000000000000000' - 10000000000000000000000000000'	± 6300000.00"	± 4592222.24"			
10000000000000000000000000000' - 20000000000000000000000000000'	± 8000000.00"	± 5912222.24"			
20000000000000000000000000000' - 50000000000000000000000000000'	± 10000000.00"	± 7452222.24"			
50000000000000000000000000000' - 100000000000000000000000000000'	± 12500000.00"	± 9382222.24"			
100000000000000000000000000000' - 200000000000000000000000000000'	± 16000000.00"	± 11832222.24"			
200000000000000000000000000000' - 500000000000000000000000000000'	± 20000000.00"	± 14722222.24"			
500000000000000000000000000000' - 1000000000000000000000000000000'	± 25000000.00"	± 18442222.24"			
1000000000000000000000000000000' - 2000000000000000000000000000000'	± 31500000.00"	± 23242222.24"			
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10000000000000000000000000000000' - 20000000000000000000000000000000'	± 63000000.00"	± 45922222.24"			
20000000000000000000000000000000' - 50000000000000000000000000000000'	± 80000000.00"	± 59122222.24"			
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100000000000000000000000000000000' - 200000000000000000000000000000000'	± 125000000.00"	± 93822222.24"			
200000000000000000000000000000000' - 500000000000000000000000000000000'	± 160000000.00"	± 118322222.24"			
500000000000000000000000000000000' - 1000000000000000000000000000000000'	± 200000000.00"	± 147222222.24"			
1000000000000000000000000000000000' - 2000000000000000000000000000000000'	± 250000000.00"	± 184422222.24"			
2000000000000000000000000000000000' - 5000000000000000000000000000000000'	± 315000000.00"	± 232422222.24"			
5000000000000000000000000000000000' - 10000000000000000000000000000000000'	± 400000000.00"	± 291222222.24"			
10000000000000000000000000000000000' - 20000000000000000000000000000000000'	± 500000000.00"	± 364422222.24"			
20000000000000000000000000000000000' - 50000000000000000000000000000000000'	± 630000000.00"	± 459222222.24"			
50000000000000000000000000000000000' - 100000000000000000000000000000000000'	± 800000000.00"	± 591222222.24"			
100000000000000000000000000000000000' - 200000000000000000000000000000000000'	± 1000000000.00"	± 745222222.24"			
200000000000000000000000000000000000' - 500000000000000000000000000000000000'	± 1250000000.00"	± 938222222.24"			
500000000000000000000000000000000000' - 1000000000000000000000000000000000000'	± 1600000000.00"	± 1183222222.24"			
1000000000000000000000000000000000000' - 2000000000000000000000000000000000000'	± 2000000000.00"	± 1472222222.24"			
2000000000000000000000000000000000000' - 5000000000000000000000000000000000000'	± 2500000000.00"	± 1844222222.24"			
5000000000000000000000000000000000000' - 10000000000000000000000000000000000000'	± 3150000000.00"	± 2324222222.24"			
10000000000000000000000000000000000000' - 20000000000000000000000000000000000000'	± 4000000000.00"	± 2912222222.24"			
20000000000000000000000000000000000000' - 50000000000000000000000000000000000000'	± 5000000000.00"	± 3644222222.24"			