GILLETTE GENERATORS

LIQUID COOLED LPG/NG ENGINE GENERATOR SET



Model		STANDBY 120°C RISE		
	HZ	LPG	N.G.	
SP-1200-60 HERTZ	60	110	120	



All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.



UL2200, UL1446, UL508, UL142, UL498



NFPA 110, 99, 70, 37

All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.



NEC 700, 701, 702, 708



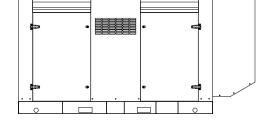
NEMA ICS10, MG1, ICS6, AB1

ANSI ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05



ASCE 7-05 & 7-10

All generator sets meet 180 MPH rating.



"OPEN" GEN-SET

There is no enclosure, so gen-set must be placed within a weather protected area, un-inhabited by humans or animals, with

proper ventilation. Silencer not supplied,

as installation requirements are not

known. However, this item is available as

optional equipment.

"LEVEL 2" HOUSED GEN-SET Full aluminum weather protection and superior sound attenuation for specific low noise applications. <u>Critical grade muffler is standard.</u>

FPA EPA 40CFR Part 60, 1048, 1054, 1065, 1068

<u>GENER</u>	ATOR	RATINO	<u>as</u>		LIQUID PROPA	NE GAS FUEL	NATURAL G	AS FUEL
GENERATOR MODEL	VOLTAGE		рн нд		120°C RISE STANDBY RATING		120°C RISE STAN	IDBY RATING
	L-N	L-L		••=	KW/KVA	AMP	KW/KVA	AMP
SP-1200-1-1	120	240	1	60	110/110	458	120/120	500
SP-1200-3-2	120	208	3	60	110/137.5	382	120/150	416
SP-1200-3-3	120	240	3	60	110/137.5	331	120/150	361
SP-1200-3-4	277	480	3	60	110/137.5	165	120/150	180
SP-1200-3-5	127	220	3	60	110/137.5	361	120/150	394
SP-1200-3-16	346	600	3	60	110/137.5	132	120/150	144

RATINGS: All single phase gen-sets are dedicated 4 lead windings, rated at unity (1.0) power factor. All three phase gen-sets are 12 lead windings, rated at .8 power factor. 120°C "STANDBY RATINGS" are strictly for gen-sets that are used for back-up emergency power to a failed normal utility power source. This standby rating allows varying loads, with no overload capability, for the entire duration of utility power outage. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based on 120°C (standby) R/R winding temperature, within a maximum 40°C ambient condition. Generators operated at standby power ratings must not exceed the temperature rise limitation for class H insulation system, as specified in NEMA MG1-22.40. Specifications & ratings are subject to change without prior notice.

APPLICATION & ENGINEERING DATA FOR MODEL SP-1200-60 HZ

GENERATOR SPECIFICATIONS

ManufacturerStamford Electric Generators
Model & TypeUCI274F-06, 4 Pole, 4 Lead, Single Phase
UCI274E-311, 4 Pole, 12 Lead re-connectable, Three Phase
UCI274E-17, 4 Pole, 6 Lead, 600 V, Three Phase
Exciter
Voltage RegulatorSolid State, HZ/Volts
Voltage Regulation ¹ /2%, No load to full load
FrequencyField convertible, 60 HZ to 50 HZ
Frequency Regulation
Unbalanced Load Capability 100% of standby amps
One Step Load Acceptance 100% of nameplate rating
Total Stator and Load InsulationClass H, 180°C
Temperature Rise 120°C R/R, standby rating @ 40°C amb.
1 Ø Motor Starting @ 30% Voltage Dip (240V)415 kVA
3 Ø Motor Starting @ 30% Voltage Dip (208-240V)450 kVA
3 Ø Motor Starting @ 30% Voltage Dip (480V)
3 Ø Motor Starting @ 30% Voltage Dip (600V)635 kVA
Bearing
CouplingDirect flexible disc
Total Harmonic Distortion
Telephone Interference Factor
Deviation Factor
Ltd. Warranty Period

GENERATOR FEATURES

- World Renown Stamford Electric Generator having UL-1446 certification on full amortisseur windings.
- Full generator protection with **Deep Sea 7420** controller, having UL-508 certification.
- Automatic voltage regulator with over-excitation, underfrequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.
- Self ventilating and drip-proof & revolving field design

ENGINE SPECIFICATIONS AND APPLICATIONS DATA

ENGINE

Manufacturer	
Model and Type Ind. Power Train,	Vortec, 5.7LTCACGB, 4 cycle
AspirationTurboc	charged / Charged Air Cooled
Cylinder Arrangement	8 Cylinders, V-8
Displacement Cu. In. (Liters)	
Bore & Stroke In. (Cm.)	
Compression Ratio	
Main Bearings & Style	
Cylinder Head	Cast Iron
Pistons	Cast Aluminum
Crankshaft	Nodular Iron
Exhaust Valve	Inconel, A193
Governor	Electronic
Frequency Reg. (no load-full load).	Isochronous
Frequency Reg. (steady state)	± 1/4%
Air Cleaner	
Engine Speed	
Gearbox Ratio	
Gearbox Speed Reduction	2915 down to 1800 RPM
Piston Speed, ft/min (m./min)	
Max Power, bhp (kwm) Standby/LF	PG178 (134)
Max Power, bhp (kwm) Standby/NG	
Ltd. Warranty Period12 Mont	

FUEL SYSTEM

TypeLPG	or NAT. GAS, Vapor Withdrawal	
Fuel Pressure (kpa), in. H ₂ O*.	(1.74-2.74), 7"-11"	
Secondary Fuel Regulator	NG or LPG Vapor System	
Auto Fuel Lock-Off Solenoid .	Standard on all sets	
Fuel Supply Inlet Line		
*Measured at gen-set fuel inlet, down stream from any dry fuel accessories		

FUEL CONSUMPTION

LP GAS: FT ³ /HR (M ³ /HR)	STANDBY	
100% LOAD	688 (18.8)	
75% LOAD	576 (16.5)	
50% LOAD	423 (12.0)	
LPG = 2500 BTU X FT ³ /HR = Total BTU/HR LPG Conversion: 8.50 FT ³ = 1 LB. : 36.4 FT ³ = 1 GAL. NAT. GAS: FT ³ /HR (M ³ /HR) STANDBY		
100% LOAD	1950 (47)	
750 LOAD	1500 (42)	
75% LOAD	1300 (42)	
50% LOAD	1110 (31)	

OIL SYSTEM

Туре	Full Pressure
Oil Pan Capacity qt. (L)	
Oil Pan Cap. W/ filter qt. (L)	
Oil Filter	Replaceable Spin-On

ELECTRICAL SYSTEM

Ignition SystemElectronic	
Eng. Alternator and Starter:	
Ground Negative	
Volts, DC12	
Decomposed and Dettem to 198C (OPE): 12 VDC Size DCH 27	

Recommended Battery to -18°C (0°F): ... 12 VDC, Size BCI# 27, Max Dimensions: 12" lg X 6 3/4" wi X 9" hi, with standard round posts. Min output at 700 CCA. Battery tray (max. dim. at 12"lg x 7"wi), hold down straps, battery cables, and battery charger, is furnished. Installation of (1) starting battery is

APPLICATION & ENGINEERING DATA FOR MODEL SP-1200-60 HZ

COOLING SYSTEM

Type of System Pre	
Coolant PumpPr	re-lubricated, self-sealing
Cooling Fan Type (no. of blades)	Pusher (7)
Fan Diameter inches (cm)	
Ambient Capacity of Radiator °F (°C)	
Engine Jacket Coolant Capacity Gal (L)	
Radiator Coolant Capacity Gal. (L)	
Maximum Restriction of Cooling Air In	take
and discharge side of radiator in. H_20 (k	pa) 0.5 (.125)
Water Pump Capacity gpm (L/min)	33 (125)
Heat Reject Coolant: Btu/min (kw)	
Low Radiator Coolant level Shutdown	Standard
Note: Coolant temp. shut-down switch setting at 2	12°F (100°C) with 50/50
(water/antifreeze) mix.	

COOLING AIR REQUIREMENTS

Combustion Air, cfm (m ³ /min)	
Radiator Air Flow cfm (m ³ /min)	12,000 (340)
Heat Rejected to Ambient:	
Engine: kw (btu/min)	
Alternator: kw (btu/min)	

EXHAUST SYSTEM

Emissions LPG (NG); THC+NOx : g/kW-hr	0.343 (0.166)
Emissions LPG (NG); CO : g/kW-hr	0.175 (0.417)
Emissions LPG (NG); bsfc : g/kW-hr	
Exhaust Outlet Size	3.5"
Max. Back Pressure, in. hg (KPA)	
Exhaust Flow, at rated kw: cfm (m ³ /min)	
Exhaust Temp., at rated kw: °F (°C)	
Engines are EPA certified for LPG and Natura	al Gas.

SOUND LEVELS MEASURED IN dB(A)

	Open	Level 2
	Set	Encl.
Level 1, Residential Silencer		N/A
Level 2, Critical Silencer		
Level 3, Hospital Silencer		

Note: Open sets (no enclosure) have silencer system choices due to unknown job-site applications. Level 2 enclosure has installed critical silencer with upgrade to Level 3 hospital silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

DERATE GENERATOR FOR ALTITUDE

3% per 1000 ft.(305m) above 3000 ft. (914m) from sea level

DERATE GENERATOR FOR TEMPERATURE

2% per 10°F(5.6°C) above 104°F (40°C)

DIMENSIONS AND WEIGHTS

	Open Set	Level 2 Enclosure
Length in (cm)		
Width in (cm)		
Height in (cm)		
1 Ø Net Weight lbs (kg).		
1 Ø Ship Weight lbs (kg)		
3 Ø Net Weight lbs (kg).		
3 Ø Ship Weight lbs (kg)		

DEEP SEA 7420 DIGITAL MICROPROCESSOR CONTROLLER



<u>Deep Sea 7420</u>

The "**7420**" controller is an auto start mains (utility) failure module for single gen-set applications. This controller includes a backlit LCD display which <u>continuously</u> displays the status of the engine and generator at all times.

The "**7420**" controller will also monitor speed, frequency, voltage, current, oil pressure, coolant temp., and fuel levels. These modules have been designed to display warning and shut down status. It also includes: (11) configurable inputs • (8) configurable outputs • voltage monitoring • mains (utility) failure detection • (250) event logs • configurable timers • automatic shutdown or warning during fault detection • remote start (on load) • engine preheat • advanced metering capability • hour meter • text LCD displays • protected solid state outputs • test buttons for: stop/reset • manual mode • auto mode • lamp

This controller includes expansion features including RS232, RS484 (using MODBUS-RTU/TCP), direct USB connection with PC, expansion optioned using DSENet for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the internet and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.



Further expansion is available by adding the optional "WebNet" gateway interface module. This device will allow comprehensive monitoring of the generator via the cloud including identification, location, and status. Some advantages of this module include: reduced site visits and maintenance costs • remote fuel management • fault analysis • asset tracking • automatic system alerts • maximized system up-time.

STANDARD FEATURES FOR MODEL SP-1200-60 HZ

STANDARD FEATURES

CONTROL PANEL:

Deep Sea 7420 digital microprocessor with logic allows programming in the field. Controller has:

- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
- Low oil pressure Engine fail to start
 - Engine over speed
 - Engine over speed
 Engine under speed
- Low Radiator Level
 Three auxiliary alarms
 Engine under sp
 Over & under vertice
 - Over & under voltage
- Battery fail alarm

• High engine temp

Also included is tamper-proof engine hour meter

ENGINE:

Full flow oil filter • Air filter • Oil pump • Solenoid type starter motor • Hi-temp radiator • Jacket water pump

• Thermostat • Pusher fan and guard • Exhaust manifold

• 12 VDC battery charging alternator • Flexible exhaust connector • "Isochronous" duty, electronic governor • Secondary dry fuel regulator • Dry fuel lock-off solenoid • Vibration isolators • Closed coolant recovery system with 50/50 water to anti-freeze mixture • flexible oil & radiator drain hose.

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact Gillette for certified drawings. DO NOT USE DIMENSIONS FOR INSTALLATION PURPOSES.

AC GENERATOR SYSTEM:

AC generator • Shunt excited • Brushless design • Circuit Breaker installed and wired to gen-set • Direct connection to engine with flex disc • Class H, 180°C insulation • Self ventilated • Drip proof construction • UL Certified

VOLTAGE REGULATOR:

¹/₂% Voltage regulation • EMI filter • Under-speed protection • Over-excitation protection • total encapsulation

DC ELECTRICAL SYSTEM:

Battery tray • Battery cables • Battery hold down straps
2-stage battery float charger with maintaining & recharging automatic charge stages.

WEATHER/SOUND PROOF ALUMINUM HOUSING CORROSION RESISTANT PROTECTION CONSISTING OF:

- 9 Heated And Agitated Wash Stages
- Zinc Phosphate Etching-coating Stage
- Final Baked On Enamel Powder
- 18/8 Stainless Steel Hardware

